



**E**AGLE  
**S**PECIALIZED  
**C**OATINGS  
**A**ND  
**P**ROTECTED  
**E**NVIRONMENTS

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## **NCFR 1000 - 1X APPLICATIONS**

**Spreading Rate:** 300 sq/ft per gallon in two (2) coats

**Drying Time:** @75°F & 50% R.H.

Between coats.....6-8 hours

Before handling.....5 hours

Finish should reach hardness in....48 hours

### **SURFACE PREPARATION:**

The surface to be treated must be free of dust, dirt, grease, rust and mildew. Remove flaking, peeling or powdery paint. Water soluble paint films (i.e. Calcimine), and all painted surfaces should be cleaned and primed.

### **NEW SURFACES:**

All surfaces must be dry, clean, free of all dirt, sanding dust, etc. If staining is desired, the use of non-bleeding type stains is recommended. All surfaces should be thoroughly sealed with an approved sealer. Allow the surface to thoroughly dry before proceeding with the application of NCFR 1000 – 1X. It is recommended that a representative sample of the system be prepared prior to starting the project.

### **EXISTING COATED SURFACES:**

All surfaces which have been pre-coated with a conventional coating such as prefinished wood paneling must be thoroughly cleaned with an acceptable cleaning solution to remove all oil, grease or any type of surface contaminant. Lightly sand or steel wool all glossy surfaces, always test patch small areas, if existing coating is not affected, proceed with the application of NCFR 1000 – 1X. If coating is affected, it may require a compatible sealer applied or the finish removed then the NCFR 1000 – 1X applied per the new surface recommendations. Recommendations: On some paneling also examine the grooves or joints to verify that these areas have been previously sealed before application of the NCFR 1000 – 1X.

### **APPLICATION:**

Mix well. Should be sprayed or brushed. Do not apply when air temperature is below 50°F.

### **HAZARD:**

Use an approved respirator as required by the manufacturer.

### **THINNING:**

May be thinned with lacquer thinner or xylene. Ratio 1 qt to 5 gallons.

### **TINTING:**

Five (5) fluid ounces (maximum) of tint per gallon of paint. DO NOT MIX WITH ANY OTHER PAINT.

### **EQUIPMENT:**

Airless Spray – Titan 660 or equal (3000 psi with ¼" Fluid hose using .013 to .017 tip size.